

2021 SME Minnesota Conference

April 13-15, 2021 | ONLINE

The Rapidly Evolving World of Tailings Management – Where are We Headed?

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Barr Engineering Co.

Minneapolis, MN







agenda

- where we've been
- where we're headed





• approximately 18,000 tailings storage facilities worldwide (Church of England, 2020)





- approximately 18,000 tailings storage facilities worldwide (Church of England, 2020)
- vast majority have been operated safely for many years





- approximately 18,000 tailings storage facilities worldwide (Church of England, 2020)
- vast majority have been operated safely for many years
- tailings dam failures are rare





- approximately 18,000 tailings storage facilities worldwide (Church of England, 2020)
- vast majority have been operated safely for many years
- tailings dam failures are rare
- but recent failures have had a significant affect on industry trajectory





2014

August 4, 2014

Mount Polley Dam Breach

2015

2016

2017

2018

2019



- 24M m³ of tailings released
- environmental damage
- no fatalities



2014 August 4, 2014 Mount Polley Dam Breach January 30, 2015 Mount Polley Failure Report 2015 2016 2017 2018 2019 2020

Independent Expert Engineering Investigation and Review Panel

Report on Mount Polley Tailings
Storage Facility Breach

- design did not appreciate potential for GLU to behave undrained
- "business as usual cannot continue"
- advocated for use of BAPs and BATs
- eliminate surface water
- promote unsaturated conditions
- dilative conditions through compaction





Mount Polley Dam Breach

Mount Polley Failure Report Fundao Dam Breach



- 19 fatalities
- environmental damage
- deviations from original design, resulting in loose, saturated tailings and slimes encroachment
 - lateral extrusion trigger, exacerbated by earthquake
- result renewed focus on liquefaction



2014 August 4, 2014 Mount Polley Dam Breach

2015 January 30, 2015 Mount Polley Failure Report Fundao Dam Breach

2016

2017 October 2017 MEND Document Released



Study of Tailings Management Technologies

MEND Report 2.50.1

This work was done on behalf of the Mine Environment Neutral Drainage (MEND) Program and sponsored by:

The Mining Association of Canada (MAC) and MEND

October 2017

2020

2018





	l	
2014	August 4, 2014	Mount Polley Dam Breach
2015	January 30, 2015 November 5, 2015	Mount Polley Failure Report Fundao Dam Breach
2016		
2017	October 2017	MEND Document Released
2018		

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Solids Content by Weight (%)

Dewatered Tailings Continuum and Corresponding Facility Types

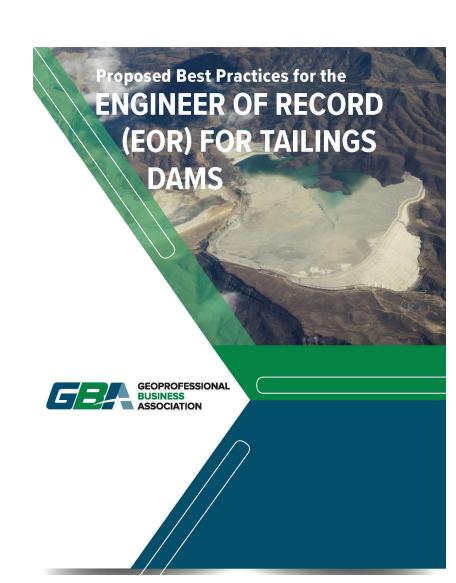
MEND (2017)

2020





2014	August 4, 2014	Mount Polley Dam Breach
2015	January 30, 2015 November 5, 2015	Mount Polley Failure Report Fundao Dam Breach
2016		
2017	October 2017	MEND Document Released
2018	October 9, 2018	GBA Engineer of Record Document







2014	August 4, 2014	Mount Polley Dam Breach	Conceptual Design
	January 30, 2015	Mount Polley Failure Report	Conceptual Design
2015	November 5, 2015	Fundao Dam Breach	Design
2016			
2017	October 2017	MEND Document Released	Construction
2018	October 9, 2018	GBA Engineer of Record Document	Operation
2019			
			Closure and Reclamation
2020			





2014	August 4, 2014	Mount Polley Dam Breach	
2015	January 30, 2015 November 5, 2015	Mount Polley Failure Report Fundao Dam Breach	
2016			
2017	October 2017	MEND Document Released	
2018	October 9, 2018	GBA Engineer of Record Document	
2019	January 25, 2019	Brumadinho (Feijão) Dam Breach	



- 270 fatalities
- environmental damage
- liquefaction due to creep and rainfall (loss of suction)
- upstream construction ban in Brazil
- spurred Global Industry Standard on Tailings Management





2014	August 4, 2014	Mount Polley Dam Breach
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2016		
2017	October 2017	MEND Document Released
2018	October 9, 2018	GBA Engineer of Record Document
2019	January 25, 2019 February 15, 2019	Brumadinho (Feijão) Dam Breach CDA Dam Breach Document

TECHNICAL BULLETIN: TAILINGS DAM BREACH ANALYSES DRAFT 8.01

DRAFT

Technical Bulletin:

Tailings Dam Breach
Analyses

February 15, 2019

Prepared by

Tailings Dam Breach Working Group

Canadian Dam Association





2014	August 4, 2014	Mount Polley Dam Breach	CA TE FE
2015	January 30, 2015 November 5, 2015	Mount Polley Failure Report Fundao Dam Breach	P
2016			
2017	October 2017	MEND Document Released	
2018	October 9, 2018	GBA Engineer of Record Document	
2019	January 25, 2019 February 15, 2019	Brumadinho (Feijão) Dam Breach CDA Dam Breach Document	1000

CANADIAN DAM ASSOCIATION TECHNICAL BULLETIN: TAILINGS DAM BREACH ANALYSES (Draft V8.01) FEBRUARY 2019



Table 6-1: Tailings Dam Breach Analyses Cases (Small et al., 2017)

Superr pond no	ear the		ngs runout from the f flow liquefaction¹ exists?	
dam crest or the breach present?		Yes	No	
Ye	es	Case 1A – Liquefied Tailings with a Pond: Dam breach with flow of fluids and eroded, and liquefied flowable tailings contributing additional volume of materials released	Case 1B – Non-Liquefied tailings with a Pond: Dam breach with eroded tailings only, transported and deposited by the flow of fluids	
No	o	Case 2A – Liquefied tailings without a Pond: Dam breach resulting from slope failure with liquefied flowable tailings as mudflow or landslide (depending on the degree of saturation)	Case 2B ² – Non-Liquefied tailings without a Pond: Slope failure of the dam	





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2015	January 30, 2015 November 5, 2015	Mount Polley Failure Report Fundao Dam Breach		
2016				
2017	October 2017	MEND Document Released		
2018	October 9, 2018	GBA Engineer of Record Document		
2019	January 25, 2019 February 15, 2019 April 5, 2019	Brumadinho (Feijão) Dam Breach CDA Dam Breach Document Tailings Dam Disclosure Request		





Individualised letter to Mining company CEO/Chair Address Address

Address Address

5th April 2019

Re: Urgent request for information concerning tailings dam management

We write as 96 investors in the mining sector, who together represent over \$10.3 trillion in assets under management. This urgent engagement is being led by the Church of England Pensions Board and Swedish Council on Ethics for the AP Funds and backed by the UN-supported Principles for Responsible Investment (PRI).

The tragic loss of life from the Brumadinho and Samarco catastrophic tailings dam failures highlighted the devastating consequences when something goes wrong.

As responsible investors, we are committed to working with the mining sector to ensure that verifiable best practice standards are developed, implemented and maintained. To enable proper engagement on tailings dam management we need to assess the risks and the current state of tailings dam facilities that individual mining companies are associated with and/or have responsibility for, whether under construction, operation or retired/decommissioned.

Disclosure Request:

As institutional investors in the mining industry and in the absence of common public reporting standards on tailings storage facilities we respectfully request that you provide specific disclosures of all the tailings facilities of your company, as set out below. We ask that you provide this information, in accordance with the disclosure request included below (Annex 2), in table format. This disclosure should also include:





2014	August 4, 2014	Mount Polley Dam Breach	FINANCIAL POST
			FP Picks Investing Markets Economy Executive Women Entrepreneur Real Estate Commo
2015	January 30, 2015 November 5, 2015	Mount Polley Failure Report Fundao Dam Breach	PMN Mining / PMN Business
	November 3, 2013	Tulldao Balli Bicacii	Three engineers to face
2016			disciplinary hearings in Mount Polley disaster
2017	October 2017	MEND Document Released	The Canadian Press CANADIAN PRESS
2018	October 9, 2018	GBA Engineer of Record Document	Sep 26, 2018 • September 26, 2018 • 2 minute read
2019	January 25, 2019 February 15, 2019 April 5, 2019	Brumadinho (Feijão) Dam Breach CDA Dam Breach Document Tailings Dam Disclosure Request	VANCOUVER — The regulatory body for engineers in British Columbia is alleging negligence or unprofessional conduct against three engineers after the 2014 collapse of a tailings dam at the Mount Polley mine.
2020	June 15, 2020	Mount Polley Disciplinary Hearings	

FINANCIAL POST

Three engineers to face disciplinary hearings in Mount Polley disaster







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2016		
2017	October 2017	MEND Document Released
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2020	June 15, 2020 July 9, 2020	Mount Polley Disciplinary Hearings TAILENG

TAILENG RESEARCH CENTER



TAilings and IndustriaL waste ENGineering research center (TAILENG)











2014	August 4, 2014	Mount Polley Dam Breach	Clobal Tellings Review.org
2015	January 30, 2015 November 5, 2015	Mount Polley Failure Report Fundao Dam Breach	GLOBA
2016			STAND TAILIN MANA
2017	October 2017	MEND Document Released	AUGUS1 2020
2018	October 9, 2018	GBA Engineer of Record Document	
2019	January 25, 2019 February 15, 2019 April 5, 2019	Brumadinho (Feijão) Dam Breach CDA Dam Breach Document Tailings Dam Disclosure Request	ICMM International Council on Mining & Metals
2020	June 15, 2020 July 9, 2020 August 5, 2020	Mount Polley Disciplinary Hearings TAILENG Global Industry Standard on Tailings	Management

GLOBAL INDUSTRY STANDARD ON TAILINGS MANAGEMENT







August 5, 2020

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2014	August 4, 2014	Mount Polley Dam Breach	TOPIC I:	AFFECTED COMMUNITIES
	January 30, 2015	Mount Polley Failure Report	TOPIC II:	INTEGRATED KNOWLEDGE BASE
2015	November 5, 2015	Fundao Dam Breach	TOPIC III:	DESIGN, CONSTRUCTION, OPERATION AND MONITORING
2016				
2017	October 2017	MEND Document Released	TOPIC IV:	MANAGEMENT AND GOVERNANCE
2018	October 9, 2018	GBA Engineer of Record Document	TOPIC V:	EMERGENCY RESPONSE AND LONG-TERM RECOVERY
2019	January 25, 2019 February 15, 2019 April 5, 2019	Brumadinho (Feijão) Dam Breach CDA Dam Breach Document Tailings Dam Disclosure Request	TOPIC VI:	PUBLIC DISCLOSURE AND ACCESS TO INFORMATION
2020	June 15, 2020 July 9, 2020	Mount Polley Disciplinary Hearings TAILENG Global Industry Standard on Tailings	Managomont	

Global Industry Standard on Tailings Management





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2020	June 15, 2020 July 9, 2020 August 5, 2020	Mount Polley Disciplinary Hearings TAILENG Global Industry Standard on Tailings Management	

GLOBAL INDUSTRY STANDARD ON TAILINGS MANAGEMENT

PREAMBLE

The Global Industry Standard on Tailings Management (herein the Standard) strives to achieve the ultimate goal of zero harm to people and the environment with zero tolerance for human fatality. It requires Operators to take responsibility and prioritise the safety of tailings facilities, through all phases of a facility's lifecycle, including closure and post-closure. It also requires the disclosure of relevant information to support public accountability.

Issues have arisen in the development of the Standard that are difficult to translate into an auditable industry Standard for Operators. These issues are more appropriately addressed through national and/or state level regulatory authorities, or through multilateral agencies working with the industry. For example, it is recognised that more work reeds to be done by national and/ or state level regulators to develop mechanisms that enable the identification, maintenance and/or restoration of abandance or for phanof? facilities.

The Standard provides a framework for safe tailings facility management while affording Operators flexibility as to how best to achieve this goal. For auditing and certification purposes, the Standard includes the Preamble, the Requirements, the Glossany and Annews. Unless otherwise specified, the Requirements of the Standard are directed to the Operator. The Requirements apply to individual facilities as defined in the Glossany, and are all intended to apply and be auditable.

Conformance with the Standard does not displace the requirements of any specific national, state or local governmental statutes, laws, regulations, ordinances, or other government directives. Operators are expected to conform with the Requirements of the Standard not in conflict with other provisions of law.

The Standard will be supported by implementation protocols which will provide detailed guicance for certification, cr assurance as applicable, and for equivalence with other standards. Many activities referenced in this Standard may be found as part of a comprehensive mine-wice environmental and social management system. Where crecible systems for assuring these requirements are already in place (such as third party audit or verification processes), these should be recognised as equivalent to avoid duplication, to the extent reasonably practicable.

Although the Standard follows a logical sequence arranged around broad topic areas, the Requirements are not presented chronologically. The Principles are intended to summarise the Requirements that follow and are not in themselves auditable. To reduce repetition, the disclosure requirements are grouped under Principle 15. These Requirements support public accountability and protect Operators from the need to disclose confidential commercial or financial information.

All terms that appear in italics are defined in the Glossary, Annex 1.



2014	August 4, 2014	Mount Polley Dam Breach		PREAMBLE	GLOBAL INDUSTRY STANDARD ON TAILINGS MANAGEMENT
2015	January 30, 2015 November 5, 2015	Mount Polley Failure Report Fundao Dam Breach	Tailings Manag	dustry Standard on gement strives to timate goal of zero	Tailings Management (herein "the utilimate goal of zero harm to people and noe for human fatality. It requires Operators se the safety of tailings facilities, through including closure and post-closure. It also it information to support public accountability oment of the Standard that are difficult to try Standard for Operators. These issues are rough national and/or state level regulatory stage providing which is the industry. For
2016	October 2017	MEND Document Released	harm to people environment w for human fata	vith zero tolerance	pre-work needs to be done by national and/ pp mechanisms that enable the identification, of abandoned or 'orphaned' facilities. ork for safe tailings facility management ity as to how best to achieve this goal. For es, the Standard includes the Preamble, the Annexes. Unless otherwise specified, the e directed to the Operator. The Requirements fined in the Glossary, and are all intended to
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2015	January 30, 2015 November 5, 2015	Mount Polley Failure Report Fundao Dam Breach	"The Global Industry Standard on Tailings Management (herein the ultimate goal of zero harm to people and not for human fatality, it requires Operators are the safety of tailings fatalities, through including closure and post-closure. It also achieve the ultimate goal of zero ment of the Standard that are difficult to ment of the Standard that are difficult to ment of the Standard for Operators. These issues are
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2020	June 15, 2020 July 9, 2020 August 5, 2020	Mount Polley Disciplinary Hea TAILENG Global Industry Standard on T	All terms that appear in <i>italios</i> are defined in the Glossary, Annex 1.





So where are we headed?





continued call for safety and transparency



DISCLOSURES

This portal brings together all of the disclosures that mining companies have made about their tailings storage facilities. It gives communities, investors, regulators and the media unprecedented access to information about mine waste.



98

MINING COMPANIES

162

PARTNER COMPANIES



304

MINING OPERATORS



764

MINE SITES

1938

TAILINGS STORAGE **FACILITIES**



■ tailingsdam@grida.no















continued call for safety and transparency







public corporate commitment



Tailings Management and Stewardship Summary

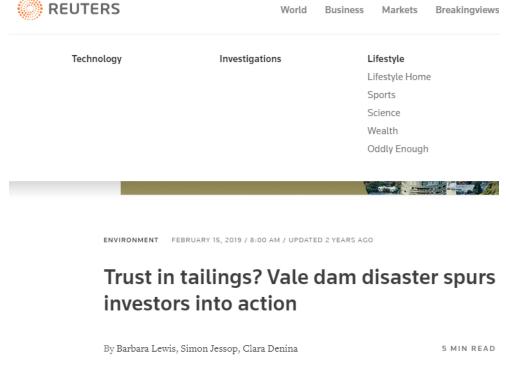
Affiliates of our company currently operate 18 tailings storage facilities (TSFs), 16 in the U.S. and two in Peru, and manage 58 in the U.S. that are inactive or reclaimed. Our inventory of TSFs comprises 13 active and 52 inactive or reclaimed facilities with an upstream design, five active and five inactive with a centerline design, and one reclaimed facility with a downstream design. After a detailed review of corporate records, we have recently increased the number of reported facilities to account for legacy operations that were reclaimed several decades ago.





continued investor and insurer attention

- PRI will develop investor expectations
- UNEP will drive government support
- Global Standard compliance may be a requirement for insurability
- some large mining companies will self-insure







adoption of BATs and BAPs

- tailings dewatering
- eliminating surface water
- establishing dilative conditions

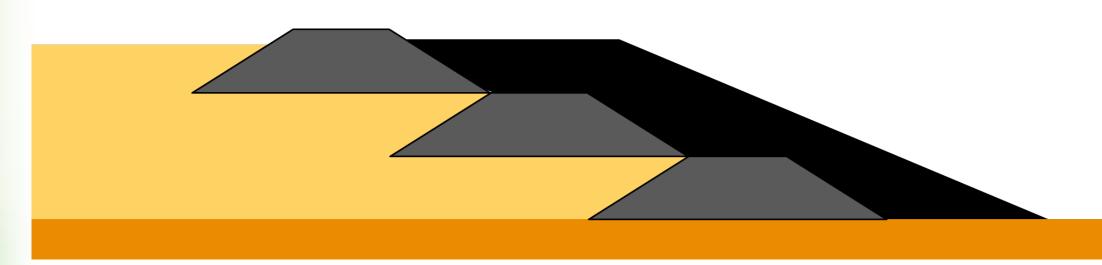






facility retrofits

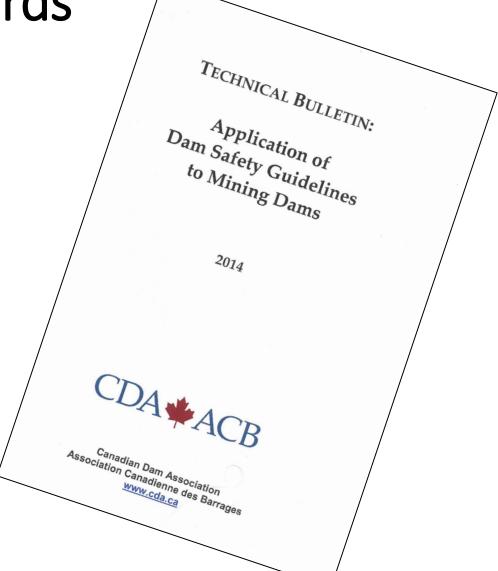
- buttressing
- soil improvement
- seepage cutoffs
- move towards BATs and BAPs







standards

















Technical Bulletin: Application of Dam Safety Guidelines to Mining Dams 2010 Sept 34

DRAFT REVISION

TECHNICAL BULLETIN: APPLICATION OF DAM SAFETY GUIDELINES TO MINING DAMS

FOR CDA CALGARY CONFERENCE WORKSHOP ON SLOPE STABILITY

The CDA Mining Dams Committee has prepared this revision to Section 3.5.4.1 of the Technical Bulletin: Application of Dam Sofety Guidelines to Mining Dams. This section deals with the target Factor of Safety for mining dams. The guidance provided in this section is intended for mining dams and supplements the guidance provided by the CDA 2013 Dam Safety Guidelines.

This guidance has been developed over three years, with extensive input and review from CDA members as well from international stakeholders.

The CDA welcomes feedback on our technical publications as a means of ensuring they remain current in describing good industry practice. The feedback can take the form of direct input to the CDA Mining Dams Committee or Dam Safety Committee. For ease of reference, the text that is currently in the Mining Dams Bulletin that was issued in 2014 is attached. Note that Section 3 in the Mining Dams Bulletin dealt with the operation, construction, and transition phases. Section 4 addressed closure. The table numbering in this revision starts at Table 3-4 as Tables 3-1 to 3-3 are previously referenced in Section 3 of the Mining Dams Bulletin.

3.5.4 Geotechnical

3.5.4.1 Targets for Factor of Safety

Overview

This section provides minimum recommended targets for the factor of safety against slope failure of mining dams during the design, construction, operation, and transition phases. It also provides guidance on the strength parameters to be used.

Target factor of safety values are provided for

- Static Loading Conditions
- Seismic Loading Conditions
- Post Peak Strength Conditions

Tables 3-4 to 3-6 provide the target factors of safety for each of these conditions. If these targets are met, this can be generally viewed as acceptable practice. However, if they are not met, further investigation and analyses, supplemented by comprehensive use of the observational method, can be used to reduce uncertainty and support lower targets.

The guidance provided in Tables 3-4 to 3-6 are typical or default minimum recommended targets for the factor of safety and are applicable to dams that are designed, constructed, and operated in accordance with a normal standard of care for dam entensering.





standards

PRELIMINARY DRAFT

ISSUED FOR INTERNAL DISCUSSION UNCONTROLLED DOCUMENT UNTIL PUBLISHED

Committee L Tailings Dams and Waste Lagoons

Tailings Dam Safety



January 21, 2020

Application of Dam Safety Guidelines to Mining Dams

*EVISION

ULLETIN: APPLICATION OF DAM SAFETY GUIDELINES TO MINING DAMS

CALGARY CONFERENCE WORKSHOP ON SLOPE

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increasing number of guidelines and

Global Tailings Review.org

standards

GLOBAL INDUSTRY STANDARD ON TAILINGS MANAGEMENT

AUGUST 2020

ICMM International Council







Technical Bulletin: Application of Dam Safety Guidelines to Mining Dams

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increasing number of guidelines and

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Others

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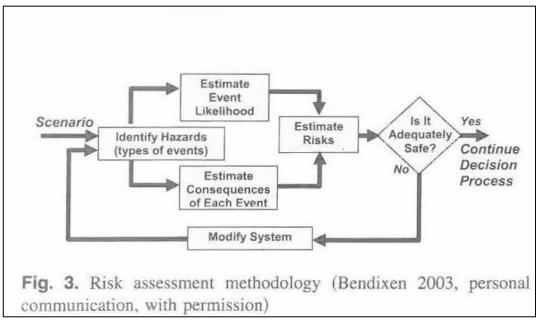






evolving standard of care

- undrained, drained, liquefaction
- assume triggering
- higher minimum factors of safety
- more conservative design strengths
- increased use of risk-based design



from Silva et al (2008)





increased use of dam breach analyses







increased use of review boards

Independent Tailings
Review Board

A board that provides independent technical review of the design, construction, operation, closure and management of tailings facilities. The independent reviewers are third-parties who are not, and have not been directly involved with the design or operation of the particular tailings facility. The expertise of the ITRB members shall reflect the range of issues relevant to the facility and its context and the complexity of these issues. In some highly regulated jurisdictions, notably Japan, the role of ITRB is undertaken by the responsible regulatory authorities.

GISTM (2020)





shortage of professional staff

- gray wave
- increased workloads
- recruiting issues
- more educational opportunities











Fundamentals of Tailings Engineering

Proudly offered on behalf of the Tailings and Industrial Waste Engineering (TAILENG) Center and the Tailings Center of Excellence



















PRINCIPLE 1

RESPECT THE RIGHTS OF PROJECT-AFFECTED PEOPLE AND MEANINGFULLY ENGAGE THEM AT ALL PHASES OF THE TAILINGS FACILITY LIFECYCLE, INCLUDING CLOSURE.

MANAGEMENT

AUGUS1 2020













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IAILIIIUU

PRINCIPLE 3 USE ALL ELEMENTS OF THE KNOWLEDGE BASE - SOCIAL,

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TO INFORM DECISIONS THROUGHOUT THE TAILINGS FACILITY

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PRINCIPLE 10 ESTABLISH AND IMPLEMENT LEVELS OF REVIEW AS PART OF A STRONG

QUALITY AND RISK MANAGEMENT SYSTEM FOR ALL PHASES OF THE

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PRINCIPLE 15 PUBLICLY DISCLOSE AND PROVIDE ACCESS TO INFORMATION ABOUT

THE TAILINGS FACILITY TO SUPPORT PUBLIC ACCOUNTABILITY.











closing

- the overwhelming majority of TSFs are safe and will not experience dam safety issues
- however, recent failures have resulted in a step change within the industry
- hard-learned lessons offer the opportunity for improvement
- the industry has responded positively and is better for it
- challenges remain, but the industry is up for it





thank you



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